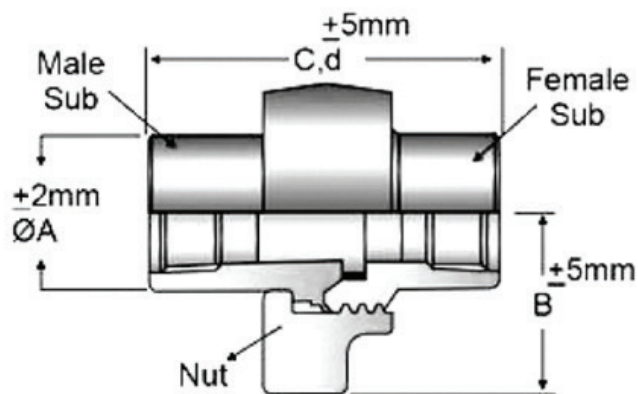


STANDARD FIG 1502

DESCRIPTION

These hammer unions are widely used in cementing, manifold and other services where extra high pressure of 15,000 PSI CWP are encountered. These hammer unions are provided with replaceable seal ring.



15,000 PSI CWP (FIG - 1502)

Size	A		B		C Butt Welded		ACME (TPI)	Union Weight	
	inch	mm	inch	mm	inch	mm		lbs	kg
1	2.18	55.5	2.75	70	4.33	110	3.5STD	8.5	3.8
1 1/2	2.96	75.2	3.48	88.5	5.39	137	3.5STD	12.8	5.7
2	3.22	82	3.86	98	7.03	178.5	3STD	20.3	9.2
2 1/2	3.74	95.2	3.96	100.6	7.28	185	3STD	23.0	10.3
3	4.45	113	4.53	115	7.67	195	3.5STD	29.5	13.3
4	5.75	146.1	6.00	152.2	8.54	217	3MOD	76.5	34.4
5	6.45	164	6.53	166	-	-	-	96	43
6	7.48	190	7.2	183	-	-	-	148	67